



CHOICE ADHESIVES

Canister Adhesive User Guide

General Product Guidelines

Applicable for all canister types

- Attach with wrench gun and hose to canister
- Open valve on top of canister completely (leave this valve open until canister is empty)
- Adjust gun trigger control to achieve desired pattern
- Hold gun approximately 6"-10" from substrate
- Hold gun at right angle to the substrate to avoid variations in coat weight
- Spray substrates with alternating pattern so web spray pattern on opposing substrates creates a cross hatch pattern.
- Apply 100% adhesive coverage at substrate edges, coat rest of substrate with 85% coverage.
- Allow all adhesive to dry completely (use fingernail to check the adhesive will not scrape from substrate surface. This will indicate the adhesive is dry.)
- Index substrates and apply 30 psi pressure minimum using a J-roller or pinch roller
- When canister is completely empty remove hose from canister, open valve and allow residue in canister to dry.
- Punch hole in canister with brass punch
- Discard, recycle or return (177# and 355# are returnable) canister (contact your distributor for return details)

Product Specific Details:

Canisters

- Use 6501 tip (comes with canister and gun)
- Pattern will typically be 7 - 8" pattern
- Follow guidelines listed in the above section

Low VOC canisters:

- Use 80015 or 6501 tip
- Open thumb screw on the gun open 3.5 to 5 full turns from the closed position
- Pattern will typically be 10 - 12" pattern.
- Make additional adjustments in order to minimize "railroad tracking" which is heavy deposition along the edges of the pattern.
- Adjust down to approximately 4 - 6" pattern.
- Some canisters carry a shake well prior to using label. Shake canister for 1 - 2 minutes prior to use to insure good initial spray pattern. For larger cylinders, roll them several turns